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Linke et al.

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(54) **DEVICE FOR HOLDING WORKPIECES**

(56) **References Cited**

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ABSTRACT

The device used to hold workpieces is designed in a manner of tongs and is provided with two tong arms (45, 46). The tong arms are held by a tong base (47) and can be arranged at least in an open position and in a closed position. The tong base is held by a base element (48). The tong base is arranged on a transfer wheel, an opening movement of the tong arms being carried out by means of a movement component transverse to a radial direction of the transfer wheel. The first tong arm (45) extends on both sides of a central line of the tong base at least in some regions, said central line being oriented in a radial direction of the transfer wheel. A workpiece holding recess, which is spanned by the tong arms at least in some regions, is delimited by the second tong arm (46) only in a holding recess (68) region arranged on the outside in a radial direction of the transfer wheel relative to a holding recess transverse central line that runs transverse to the central line of the tong base.

7 Claims, 7 Drawing Sheets

